



# INSULATED SINGLE BUILT-IN HEATED WELLS

Models HWBLI-FUL, -FULD HWBLIB-FUL, -FULD HWBLIB-FUL, -FULDA HWBI-FUL, -FULD HWBIB-FUL, -FULD HWBIB-FULDA  
HWBHI-FUL, -FULD HWBHIB-FUL, -FULD HWBHIB-FULDA

Hatco insulated Built-In Heated Wells keep hot food at safe serving temperatures longer. The fully insulated construction retains heat better, distributing it more evenly to keep food hot and fresh.

## FLEXIBILITY

The Insulated Single Built-In Heated Wells are available in top or bottom mount configurations and with or without a drain. The compact standard control assembly comes in three mounting choices to accommodate your steam table configuration: compact front mounted with or without a bezel, or back mounted without a bezel.

Options include a front mounted recessed control that is angled for easy readability and an Auto-Fill to maintain proper water levels and insure optimum serving temperatures.

## QUALITY

The following features assure the finest performance for years to come:

- Fully insulated wells on sides and bottom ensure better heat retention, and cooler surrounding surfaces for customer safety.
- Faster preheat and recovery for improved energy efficiency.
- Full-size models in low, standard, and high watt.
- Separate lighted ON/OFF rocker switch and temperature dial for easy operation.
- 50% larger drain with flat screen simplifies cleaning and holds pans level.
- Easy service access to heating elements and thermostats.
- Mounting kits for combustible countertops available.
- EZ locking hardware for quick installation.
- Thicker stainless steel construction and solid braised joints for durability.
- An optional WM Control Assembly is also available that will replace most existing controls on a customer's Drop-In Heated Well Unit.



Model HWBI-FUL  
with accessory food pan

Model HWBIB-FULD  
with accessory food pan



Fully insulated  
construction keeps  
heat inside well cavity

## Ordering Instructions

Please specify the following with each order:

- Desired Voltage:** 120, 208, or 240V
- Base Size of Heated Well:**  
Insulated Wells are Rectangular Full Size  
(12" x 20" (305 x 508 mm))
- Drain** (with or without)
- Mounting Style:**  
A. Top Mounted  
B. Bottom Mounted
- Wattage:**  
A. High Watt  
B. Standard Watt  
C. Low Watt (120V only)
- Agency:**  
A. UL and CUL  
B. UL-EPH (sanitary listing)  
C. CE Mark available on standard and high watt units



Quick access heating element and  
thermostat, for easy service

## Built-in Heated Wells Countertop Cutout Dimensions

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth	Below Counter
HWBI-FUL	12.75" (324 mm)	12.94" (328 mm)	20.75" (528 mm)	20.94" (531 mm)	9.45" (240 mm)
HWBI-FUL*	14" (356 mm)	14.25" (362 mm)	22" (559 mm)	22.25" (565 mm)	9.45" (240 mm)
HWBIB-FUL▲	12.03" (306 mm)	12.03" (306 mm)	20.03" (509 mm)	20.03" (509 mm)	9.45" (240 mm)
HWBIB-FULDA▲	12.03" (306 mm)	12.03" (306 mm)	20.03" (509 mm)	20.03" (509 mm)	9.45" (240 mm)

\* Indicates cutout dimensions for a combustible countertop surface.

▲ Must be flanged.

## Control Cutout Dimensions

- Standard Compact Control Panel Cutout: Front 3.25"W (83 mm) x 3.75"H (95 mm),  
Back 2.16"W (55 mm) x 3.38"H (86 mm)
- Optional Recessed Control Panel Cutout: 5.88"W (149 mm) x 6.38"H (162 mm)
- Optional WM Control Assembly Panel Cutout: 4.78"W (121 mm) x 5"H (127 mm)

## Control Cutout Dimensions for HWBIB-FULDA

- Standard Control Panel Cutout: 10.13"W (257 mm) x 4.75"H (121 mm)



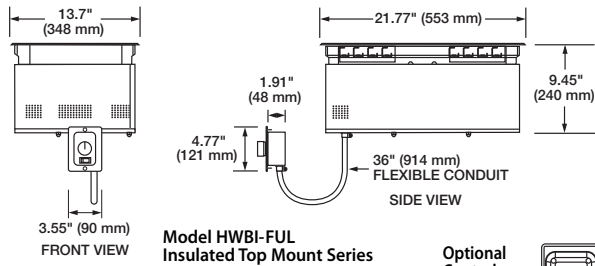
HATCO CORPORATION P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A.  
(800) 558-0607 • (414) 671-6350 • Fax (800) 543-7521 • Int'l. Fax (414) 671-3976  
www.hatcocorp.com • E-mail: equipsales@hatcocorp.com

METAL SHEATHED ELEMENTS GUARANTEED AGAINST  
BURNOUT AND BREAKAGE FOR TWO YEARS.



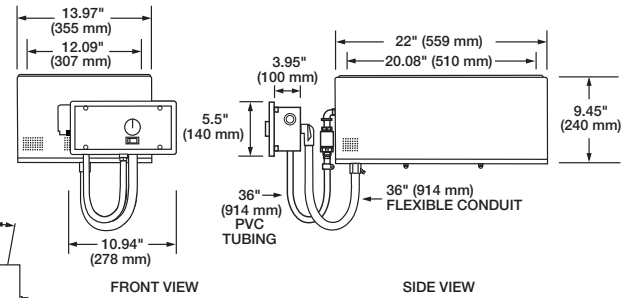
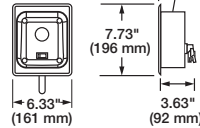
# INSULATED SINGLE BUILT-IN HEATED WELLS

Models HWBLI-FUL, -FULD HWBLIB-FUL, -FULD HWBLIB-FUL, -FULDA HWBI-FUL, -FULD HWBIB-FUL, -FULD HWBIB-FULDA  
 HWBHI-FUL, -FULD HWBHIB-FUL, -FULD HWBHIB-FULDA

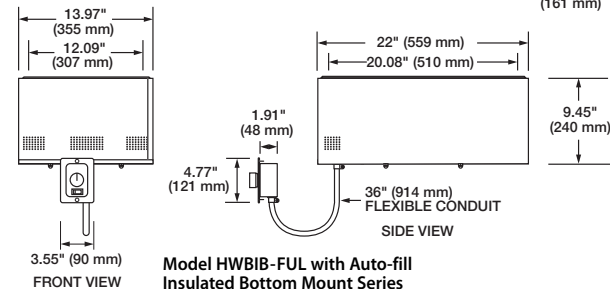


Model HWBI-FUL Insulated Top Mount Series

Optional Control Assembly



Model HWBIB-FULDA with Auto-fill Insulated Bottom Mount Series



Model HWBIB-FUL with Auto-fill Insulated Bottom Mount Series

## Full Size Insulated Rectangular Models – High Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBHI-FUL HWBHI-FULD	120	1650	13.8	27 lbs. (12 kg)
	208		7.9	30 lbs. (14 kg)
	240		6.9	
HWBHIB-FUL HWBHIB-FULD	120	1650	13.8	30 lbs. (14 kg)
	208		7.9	33 lbs. (15 kg)
	240		6.9	
HWBHIB-FULDA	120	1665	13.9	33 lbs. (15 kg)
	208		8.0	
	240		7.0	

\* "D" added to model number indicates unit with 3/4" drain.

"A" added to model number indicates unit with auto-fill.

"I" added to model number indicates insulated unit.

"B" added to model number indicates bottom mount unit.

## DIMENSIONS

HWBI-FUL Insulated Top Mount Series: 13.7"W x 21.77"D x 9.45"H (348 x 553 x 240 mm).

HWBIB-FUL Insulated Bottom Mount Series: 13.97"W x 22"D x 9.45"H (355 x 559 x 240 mm).

## Control Panel

Standard Compact: 3.55"W x 1.91"D x 4.77"H (90 x 48 x 121 mm).

Optional Recessed: 6.38"W x 3.63"D x 7.75"H (162 x 92 x 197 mm).

Optional WM Control: 5.88"W x 3.95"D x 6.25"H (149 x 100 x 159 mm). Not available in Export voltages.

HWBIB-FULDA Insulated Bottom Mount Series: 13.97"W x 22"D x 9.45"H (355 x 559 x 240 mm).

Control Panel: 10.94"W x 3.95"D x 5.5"H (278 x 100 x 140 mm).

## VOLTAGE

120, 208, and 240 volts, single phase. Export voltages available.

## SPECIFICATIONS

### Full Size Insulated Rectangular Models – Low Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBLI-FUL HWBLI-FULD	120	750	6.3	27 lbs. (12 kg)
	240		30 lbs. (14 kg)	
HWBLIB-FUL HWBLIB-FULD	120	750	6.3	30 lbs. (14 kg)
	240		33 lbs. (15 kg)	
HWBLIB-FULDA	120	765	6.4	33 lbs. (15 kg)

### Full Size Insulated Rectangular Models – Standard Watt

Model*	Volts	Watts	Amps	Shipping Weight
HWBI-FUL HWBI-FULD	120	1200	10.0	27 lbs. (12 kg)
	208		5.8	30 lbs. (14 kg)
	240		5.0	
HWBIB-FUL HWBIB-FULD	120	1200	10.0	30 lbs. (14 kg)
	208		5.8	33 lbs. (15 kg)
	240		5.0	
HWBIB-FULDA	120	1215	10.1	33 lbs. (15 kg)
	208		5.9	
	240		5.1	

## OPTIONS (NOT FOR RETROFIT)

- Flush Mount Control Box and WM Assembly Control Bezel in Designer Colors: Warm Red, Black, Gray Granite, White Granite, Navy Blue, Hunter Green, Antique Copper (not available for HWBIB-FULDA models)
- Extended High Temp Lead Wire (Lead wire only – conduit not included) (Models are shipped with 1' (305 mm) of lead wire – no conduit)
- Thermostat with 6' (1829 mm) Capillary
- Larger Recessed Thermostat Control (not available for HWBIB-FULDA models)
- WM Control Assembly (not available for auto-fill models)

## PRODUCT SPECS

### Built-in Heated Well

The Built-in Heated Well shall be a Model ...as manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

With 24/7 service (U.S. and Canada only), the Built-in Heated Well shall be rated at ...watts, ...volts, and be ...inches (millimeters) in overall width and be ...inches (millimeters) in overall depth. It shall consist of stainless

## ACCESSORIES

- Mounting Kit for Combustible Countertops (not necessary for Bottom Mount models)
- Adapter to Convert Warmer to Hold Two 7 Quart (7 Liter) Inserts
- Adapter to Convert Warmer to Hold Three 4 Quart (4 Liter) Inserts
- 12" (305 mm) and 20" (508 mm) Pan Support Bars
- Stainless Steel Food Pans
- 3/4" NPT Ball or Gate Valve for Units with a Drain.

and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Accessories may include stainless steel mounting kit, adapter bars, adapter top, and valves.

HATCO CORPORATION P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A. • (800) 558-0607 • (414) 671-6350  
 Fax (800) 543-7521 • Int'l. Fax (414) 671-3976 • www.hatcocorp.com • E-mail: equipsales@hatcocorp.com